



EN 10204/2.2/3.1

OUR INV.(REF)NO. 24660	DATE MARCH,2022	CERT NO. 20220512										
CONSIGNEE REF.	BUYER REF M	PACK 1800BOXES										
Parweld LTD	REQUIREMENTS AWS A 5.18:ER70S-6											
PRODUCT MIG WIRE AWS ER70S-6 15KG	EN ISO 14341-A-G42 4 C1/M21 3Si1 BS2901											
BRAND MARK												
PART NUMBER MW10												
DATE OF LOADING March 10,2022	TERMS OF DELIVERY CIF											
LOT NO.	HEAT NO.	SPEC	N.WEIGHT	PCS	MFG.DATE							
832568	832568	Φ1.0	27000KGS	1800PCS	2022/03/10							
CHEMICAL COMPOSITION		EN 10204-3.1										
PROPERTY	Si	C	Cu	Mn	P	S	Cr	V	Ni	Mo	Al	Ti+Zr
TEST RESULT	0.87	0.07	0.19	1.52	0.017	0.012	0.041	0.01	0.012	0.012	0.001	0.018
MECHANICAL PROPERTIES		EN 10204-2.2										
PROPERTY	Yield Strength (Mpa)	Tensile Strength (Mpa)	Elongation(%)	Temp °C	Impact test Charpy V Notch (5 Value Average)							
TEST RESULT	438	530	29	-40 (for ISO 14341)	97J							
SIZE 1.0mm	Unit Weight 15kg/spool	Overall result			PASSED							
Parweld Limited, Bewdley Business Park, Long Bank, Bewdley, DY12 2 TZ. Worcestershire					www.parweld.com							